

► HAND COLLATION TABLE CGM 100

The **CGM 100** Hand Collation Table provides a simple and economic solution for the collation and spot welding of all individual layers comprising a card set ready for lamination. All standard sheet formats can be processed without major adjustment.



Otto Künnecke



CARD BODY
MANUFACTURING SYSTEMS



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Ideas create solutions

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Operation is simple; the individual layers of the card set are placed one by one onto the table and registered against alignment pins. Once all layers of the card set has been collated the completed set is then spot welded together using thermal welding technology to prevent any movement during subsequent process steps. To accommodate for different materials and thickness, the welding temperature and welding time are freely adjustable. The WT 100 is supplied with 2 welding heads as standard, however additional heads are available as an option, if required.



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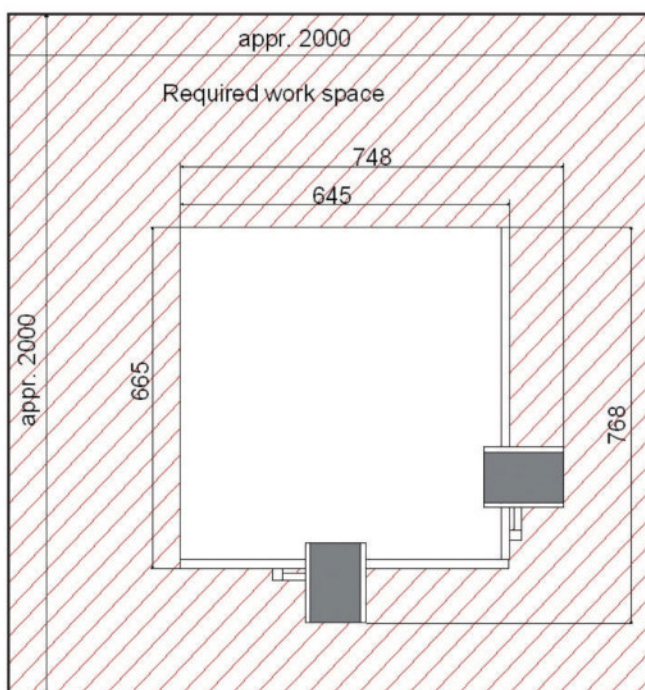
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Technical Data

Throughput

Table size

Power consumption

Compressed air

Hand Collation Table CGM 100

ca. 100-120 sets/h (depending on material quality and operator)

645 x 665 mm

0,7 kVA (with 2 welding heads), 230 VAC, 50/60 Hz

6 bar

Subject to technical modifications.